



9507-45.4 KG  
9507-589.7 KG.  
9507-11.3 KG-SRC

The MSDS format adheres to the standards and regulatory requirements of the United States and may not meet regulatory requirements in other countries.

DuPont  
Material Safety Data Sheet

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"SUVA" 507  
6123FR Revised 28-MAR-2007  
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CHEMICAL PRODUCT/COMPANY IDENTIFICATION  
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Material Identification

"SUVA" is a registered trademark of DuPont.

Corporate MSDS Number : DU007297

Company Identification

MANUFACTURER/DISTRIBUTOR

DuPont Chemical Solutions Enterprise  
1007 Market Street  
Wilmington, DE 19898

PHONE NUMBERS

Product Information : 1-800-441-7515  
Transport Emergency : CHEMTREC 1-800-424-9300  
Medical Emergency : 1-800-441-3637

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COMPOSITION/INFORMATION ON INGREDIENTS  
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Components

Material	CAS Number	%
HFC-125	354-33-6	50
HFC-143a	420-46-2	50

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HAZARDS IDENTIFICATION  
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Potential Health Effects

Potential Health Effects

SKIN CONTACT

Immediate effects of overexposure may include: Frostbite, if liquid or escaping vapor contacts the skin. Significant skin permeation, and systemic toxicity, after contact appears unlikely.

INHALATION

Gross overexposure may cause: Central nervous system depression with dizziness, headache, confusion, incoordination, drowsiness or unconsciousness. Suffocation, if air is displaced by vapors. Based on animal data, this material may cause: Irregular heart beat with a strange sensation in the chest, "heart thumping", cardiac

## (HAZARDS IDENTIFICATION - Continued)

arrhythmias, apprehension, lightheadedness, feeling of fainting, dizziness, inadequate circulation, weakness, sometimes progressing to loss of consciousness and death.

At flame temperatures, this material can decompose to hydrogen fluoride which can be lethal at much lower concentrations.

## ADDITIONAL HEALTH EFFECTS

Increased susceptibility to the effects of this material may be observed in persons with pre-existing disease of the: cardiovascular system.

## Carcinogenicity Information

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

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FIRST AID MEASURES  
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## First Aid

## INHALATION

If inhaled, immediately remove to fresh air. Keep person calm. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

## SKIN CONTACT

In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Call a physician. Wash contaminated clothing before reuse. Treat for frostbite if necessary by gently warming affected area.

## EYE CONTACT

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.

## INGESTION

Ingestion is not considered a potential route of exposure.

## Notes to Physicians

Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should only be used with special caution in situations of emergency life support.

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FIRE FIGHTING MEASURES  
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## Flammable Properties

Flash Point : No flash point

Flammable Limits in Air, % by Volume:

LEL : None per ASTM E681

UEL : None per ASTM E681

Autoignition: Not determined

## Fire and Explosion Hazards:

Cylinders may rupture under fire conditions. Decomposition may occur.

Contact of welding or soldering torch flame with high concentrations of refrigerant can result in visible changes in the size and color of torch flames. This flame effect will only occur in concentrations of product well above the recommended exposure limit, therefore stop all work and ventilate to disperse refrigerant vapors from the work area before using any open flames.

R-507 is not flammable in air at temperatures up to 100 deg C (212 deg F) at atmospheric pressure. However, mixtures of R-507 with high concentrations of air at elevated pressure and/or temperature can become combustible in the presence of an ignition source. R-507 can also become combustible in an oxygen enriched environment (oxygen concentrations greater than that in air). Whether a mixture containing R-507 and air, or R-507 in an oxygen enriched atmosphere becomes combustible depends on the inter-relationship of 1) the temperature 2) the pressure, and 3) the proportion of oxygen in the mixture. In general, R-507 should not be allowed to exist with air above atmospheric pressure or at high temperatures; or in an oxygen enriched environment. For example: R-507 should NOT be mixed with air under pressure for leak testing or other purposes.

## Extinguishing Media

As appropriate for combustibles in area.

## Fire Fighting Instructions

Cool cylinder with water spray or fog. Self-contained breathing apparatus (SCBA) is required if cylinders rupture and contents are released under fire conditions. Water runoff should be contained and neutralized prior to release.

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ACCIDENTAL RELEASE MEASURES  
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## Safeguards (Personnel)

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

## Accidental Release Measures

Ventilate area (using forced ventilation), especially low or enclosed places where heavy vapors might collect. Remove open flames. Use self-contained breathing apparatus (SCBA) for large spills or releases.

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HANDLING AND STORAGE  
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## Handling (Personnel)

Avoid breathing high concentrations of vapor. Avoid contact of liquid with eyes and prolonged skin exposure. Use with sufficient ventilation to keep employee exposure below recommended limits.

Contact with chlorine or other strong oxidizing agents should also be avoided. See Fire and Explosion Data section.

## Storage

Do not heat above 52 C (126 F). Store in a clean, dry place.

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EXPOSURE CONTROLS/PERSONAL PROTECTION  
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## Engineering Controls

Refrigerant concentration monitors may be necessary to determine vapor concentrations in work areas prior to use of torches or other open flames, or if employees are entering enclosed areas.

## # Personal Protective Equipment

For large spills or releases, use self-contained breathing apparatus (SCBA).

## Exposure Guidelines

## Applicable Exposure Limits

## HFC-125

PEL (OSHA) : None Established  
TLV (ACGIH) : None Established  
AEL \* (DuPont) : 1000 ppm, 8 & 12 Hr. TWA  
WEEL (AIHA) : 1000 ppm, 4900 mg/m<sup>3</sup>, 8 Hr. TWA

## HFC-143a

PEL (OSHA) : None Established  
TLV (ACGIH) : None Established  
AEL \* (DuPont) : 1000 ppm, 8 & 12 Hr. TWA  
WEEL (AIHA) : 1000 ppm, 8 Hr. TWA

\* AEL is DuPont's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which are lower than the AEL are in effect, such limits shall take precedence.

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PHYSICAL AND CHEMICAL PROPERTIES  
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## Physical Data

% Volatiles : 100 %  
Evaporation Rate : >1  
Solubility in Water : Not Determined  
Odor : Ethereal (slight).  
Form : Liquified Gas.  
Color : Clear, Colorless.  
Boiling Point : -46.9 C (-52.4 F) @ 1 atm  
Vapor Pressure : 184.9 psia @ 25 C (77 F)  
Specific Gravity : 1.079 @ 25 C (77 F)

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STABILITY AND REACTIVITY  
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## Chemical Stability

Stable at normal temperatures and storage conditions.

However, avoid open flames and high temperatures.

## Incompatibility with Other Materials

Incompatible with active metals, alkali or alkaline earth metals--powdered Al, Zn, Be, etc.

## Decomposition

Decomposition products are hazardous. This material can be decomposed by high temperatures (open flames, glowing metal surfaces, etc.) forming hydrofluoric acid and possibly carbonyl fluoride. These materials are toxic and irritating. Contact should be avoided.

## (STABILITY AND REACTIVITY - Continued)

## Polymerization

Polymerization will not occur.

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TOXICOLOGICAL INFORMATION  
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## Animal Data

## HFC-125

## INHALATION:

4 hour, ALC, rat: > 709,000 ppm (Very low toxicity).

Single exposure to high doses caused: Lethargy. Labored breathing. Weak cardiac sensitization, a potentially fatal disturbance of heart rhythm caused by a heightened sensitivity to the action of epinephrine. Repeated exposure caused: No significant toxicological effects.

No-Observed-Adverse-Effect-Level (NOAEL): 50,000 ppm

## ADDITIONAL TOXICOLOGICAL EFFECTS:

No animal data are available to define the following effects of this material: carcinogenicity, reproductive toxicity. In animal testing this material has not caused developmental toxicity. Tests have shown that this material does not cause genetic damage in bacterial or mammalian cell cultures, or in animals. This material has not been tested for its ability to cause permanent genetic damage in reproductive cells of mammals (not tested for heritable genetic damage).

## HFC-143a

Inhalation 4 hour LC50: > 540,000 ppm in rats (Very low toxicity by inhalation)

INHALATION: Single exposure to 500,000 ppm caused anaesthesia, but no mortality at 540,000 ppm. Cardiac sensitization occurred in dogs at 300,000 ppm from the action of exogenous epinephrine. Two, 4-week inhalation studies have been conducted. In the first study, pathological changes in the testes were observed at all exposures concentrations; no effects were observed in females. The testicular effect was considered related to the method used to expose the rats to HFC-143a. In the second study using the same exposure concentrations, no effects were noted in males at any concentration. Data from a 90-day study revealed no effects in male or female rats at exposures up to 40,000 ppm.

INGESTION: Long-term exposure caused significantly decreased body weights in male rats fed 300 mg/kg for 52

## (TOXICOLOGICAL INFORMATION - Continued)

weeks, but there was no effect on mortality. During this long-term exposure study, tests in rats demonstrated no carcinogenic activity when HFC-143a was administered orally in corn oil at 300 mg/kg/day, five days a week, for 52 weeks and observed for an additional 73 weeks. Tests in animals demonstrate no developmental toxicity. No animal test reports are available to define reproductive hazards. Tests in bacterial cell cultures demonstrate mutagenic activity, but the compound did not induce oncogenic transformation of mammalian cells in culture. HFC-143a was not mutagenic in animals.

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ECOLOGICAL INFORMATION  
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## Ecotoxicological Information

## AQUATIC TOXICITY:

## HFC-143a

The compound is very low to slightly toxic.  
96 hr. LC50, rainbow trout: > 40 mg/L.

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DISPOSAL CONSIDERATIONS  
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## Waste Disposal

Comply with Federal, State, and local regulations. Reclaim by distillation or remove to a permitted waste disposal facility.

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TRANSPORTATION INFORMATION  
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## Shipping Information

DOT/IMO/IATA  
Proper Shipping Name : LIQUEFIED GAS, N.O.S.  
(PENTAFLUOROETHANE AND TRIFLUOROETHANE)  
Hazard Class : 2.2  
UN No. : 3163  
DOT/IMO Label : NONFLAMMABLE GAS

## Shipping Containers

Tank Trucks.  
Cylinders.

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REGULATORY INFORMATION  
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## U.S. Federal Regulations

TSCA Inventory Status : Listed.

## TITLE III HAZARD CLASSIFICATIONS SECTIONS 311, 312

Acute : No  
Chronic : No  
Fire : No  
Reactivity : No  
Pressure : Yes

## HAZARDOUS CHEMICAL LISTS

SARA Extremely  
Hazardous Substance - No  
CERCLA Hazardous Substance - No  
SARA Toxic Chemical - No-----  
OTHER INFORMATION  
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## NFPA, NPCA-HMIS

NPCA-HMIS Rating  
Health : 1  
Flammability : 0  
Reactivity : 1

Personal Protection rating to be supplied by user depending on use conditions.

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The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process.Responsibility for MSDS : MSDS Coordinator  
> : DuPont Fluoroproducts  
Address : Wilmington, DE 19898  
Telephone : (800) 441-7515

# Indicates updated section.

This information is based upon technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained.

End of MSDS